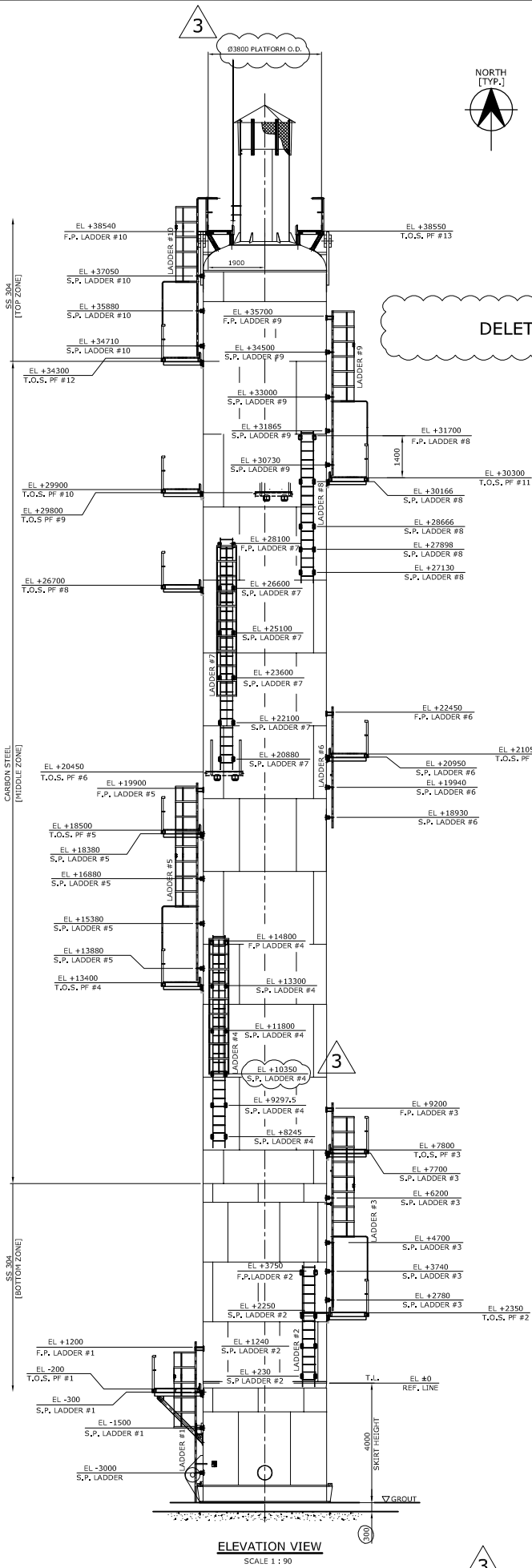
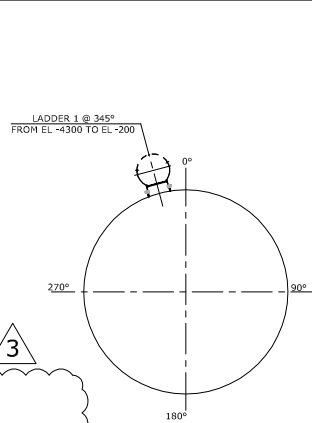




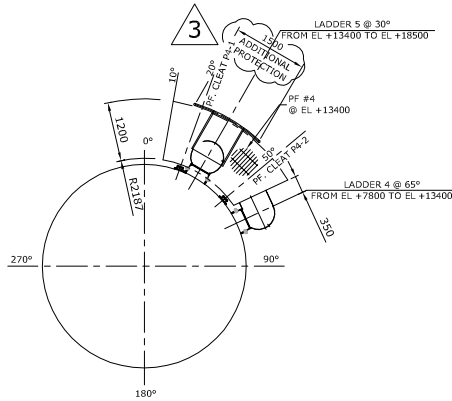
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3

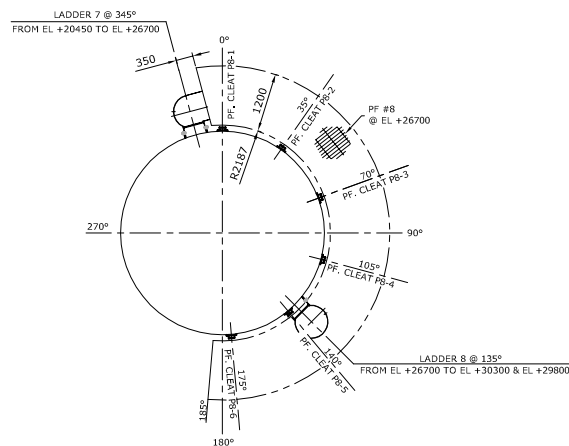
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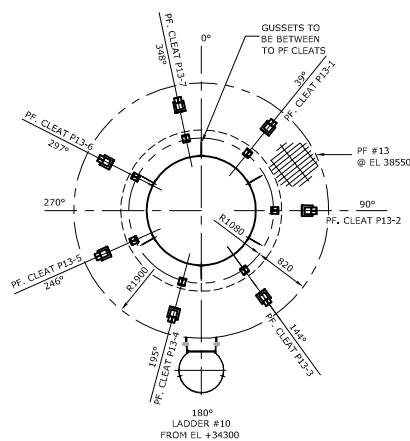
PLAN FOR EL -4300 mm
SCALE 1 : 68



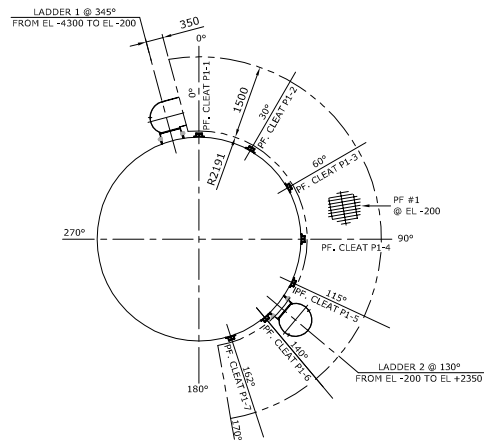
PLATFORM AT EL +13400 mm
[PF #4]
SCALE 1 : 68



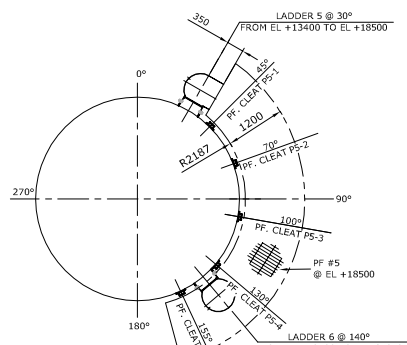
PLATFORM AT EL +26700 mm
[PF #8]
SCALE 1 : 68



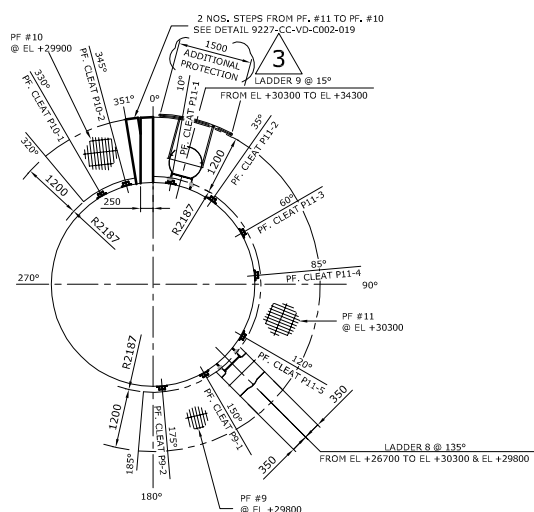
PLATFORM AT EL +38550
[PF #13]
SCALE 1 : 50



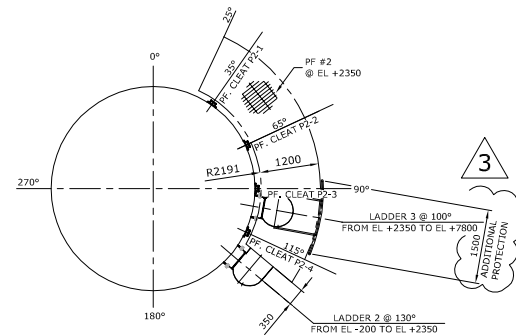
PLATFORM AT EL -200 mm
[PF #1]
SCALE 1 : 68



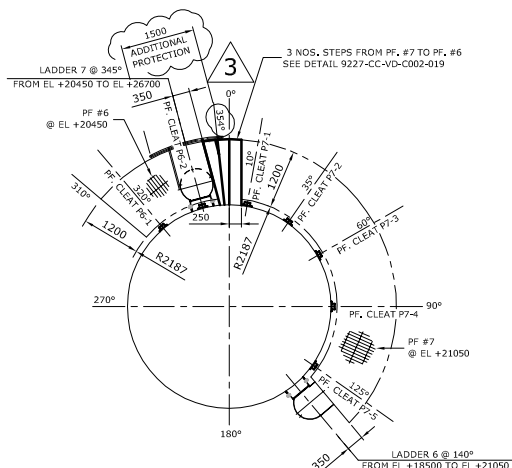
PLATFORM AT EL +18500 mm
[PF #5]
SCALE 1 : 68



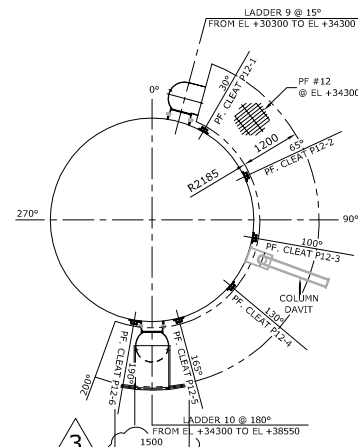
PLATFORM AT EL +29800 mm [PF #9]
PLATFORM AT EL +29900 mm [PF #10]
PLATFORM AT EL +30300 mm [PF #11]
SCALE 1 : 68



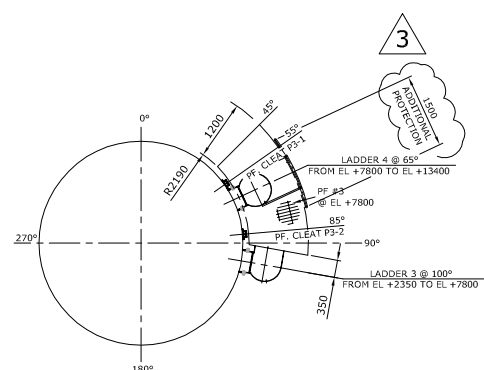
PLATFORM AT EL +2350 mm
[PF #2]
SCALE 1 : 68



PLATFORM AT EL +20450 mm [PF #6]
PLATFORM AT EL +21050 mm [PF #7]
SCALE 1 : 68



PLATFORM AT EL +34300
[PF #12]
SCALE 1 : 68



PLATFORM AT EL +7800 mm
[PF #3]
SCALE 1 : 68

GENERAL NOTE :

- 1) FOR GENERAL ARRANGEMENT & ORIENTATION OF VESSEL, REFER 9227-CC-VD-C002-001.
- 2) ALL ELEVATION ARE GIVEN TO TOP OF STEEL (T.O.S.) UNLESS OTHERWISE SPECIFIED.
- 3) ALL SUPPORTS CLIPS FOR PLATFORM & LADDER ATTACHED TO THE VESSEL SHALL BE PAINTED ACCORDING TO THE VESSEL PAINTING.
- 4) MINIMUM SIZE OF FILLET WELDS SHALL BE 6mm, EXCEPT OTHERWISE REQUIRED.
- 5) THE MAIN SEAM PORTION COMING UNDER ATTACHMENT + 150mm LENGTH ON BOTH SIZES OR THREE TIMES DIA. OF THE OPENING WITH CENTER OF THE HOLE AT THE MIDDLE LENGTH WHICHEVER IS GREATER SHALL BE GROUND FLUSH, FULLY RADIOGRAPH AND DYE PENETRANT EXAMINED BEFORE WELDING OF ANY ATTACHMENT.
- 6) REMOVABLE GRATING PANELS (WHEREVER REQUIRED AS PER DETAIL DRAWING) TO BE FIXED TO SUPPORT BEAMS BY MEANS OF AT LEAST 4 CLAMPS.
- 7) THE WEIGHT OF EACH GRATING PANEL SHALL NOT EXCEED 75 KG.
- 8) GRATING AND ANCHORING SHALL BE HOT DIP GALVANIZED AS PER ASTM A 123. LADDERS, PLATFORMS, HANDRAILS, BOLTS AND BRACING SHALL BE IN CARBON STEEL AND PAINTED AS PER PAINTING SPECIFICATION.
- 9) AUXILIARY STRUCTURE PAINTING (BY MECHANICAL CONTRACTOR) C.S. PARTS (STRUCTURAL HANDRAILS AND LADDER)
SURFACE PREPARATION: SSPC-SP10
PRIMER COAT: ETHYL SILICATE INORGANIC ZINC RICH (1 x 75µm)
INTERMEDIATE COAT: EPOXY POLYAMIDE MIO FILLED (1 x 50µm).
FINISH COAT : ACRYLIC POLYURETHANE(1 x 50µm).
FINAL COLOR CODE: RAL 7045
COLOR SHADE FOR STRUCTURE AND LADDERS : METALLIC SILVER
COLOR SHADE FOR HANRAILINGS : GREEN

ZONE RESERVED FOR APPROVAL STAMPS

3 FOR APPROVAL AUWIS
2 FOR APPROVAL AUWIS
1 FOR PRELIMINARY AUWIS